25K O-ring replacement kit
Instructions for replacing a 25K O-ring

Included in the kit:
O-rings
Tape to cover the edges of the insert

Place the insert over the tape, just up to the O-ring groove.

Fold the tape over the insert.
Install O-ring by carefully rolling it up the taped laminations. Be very careful not to bend or twist the insert.

Roll O-ring into the O-ring groove, carefully remove tape.

For Video instructions on how to replace the O-ring on the 25K insert, please visit our YouTube Channel at the following link:

http://www.youtube.com/watch?v=edt3wSLaVRs